

**Status of
electrical test apparatus
for endcap feedthrough
construction at the
University of Victoria**

Marseilles 10/99

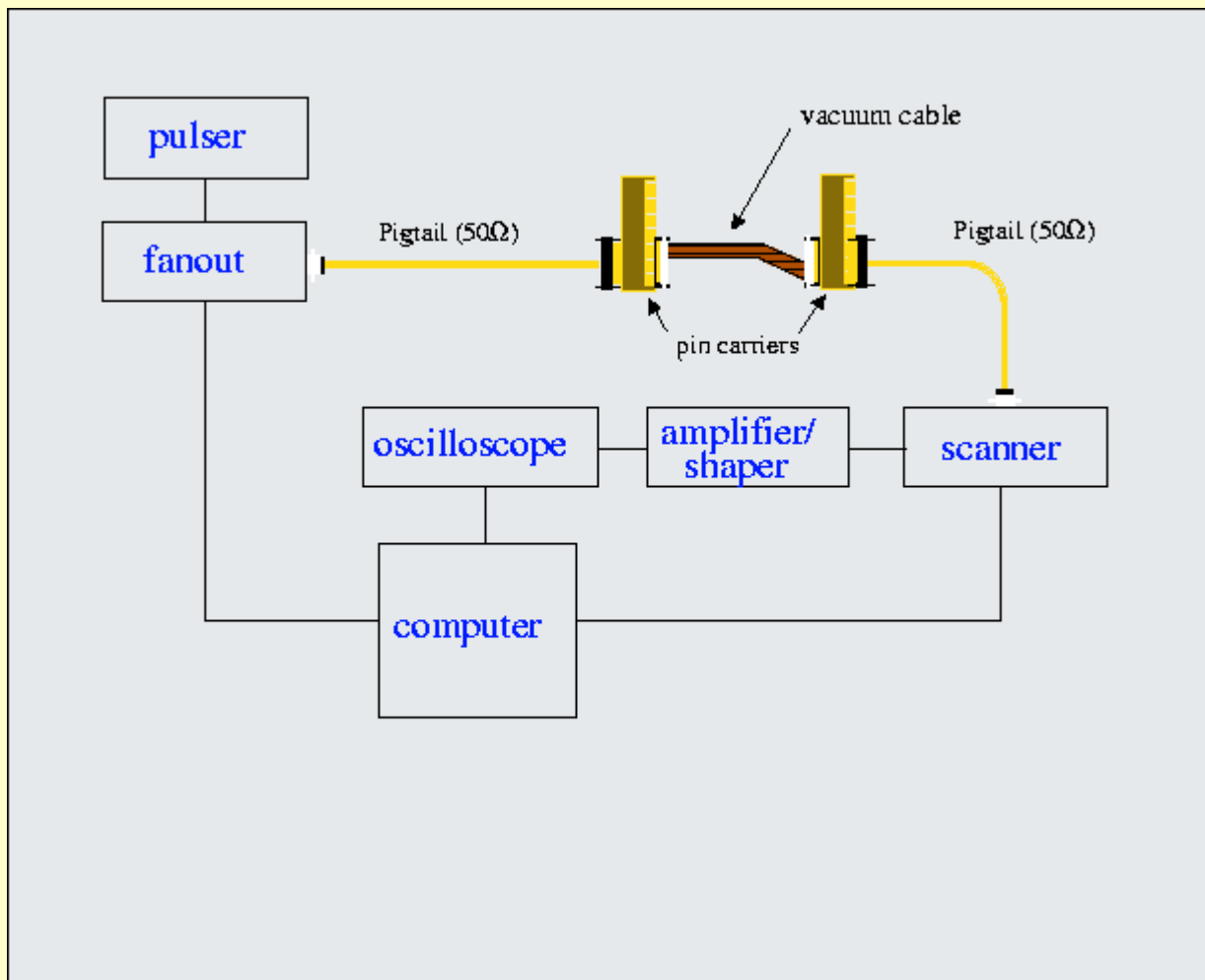
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University of Victoria

overview of production electrical tests

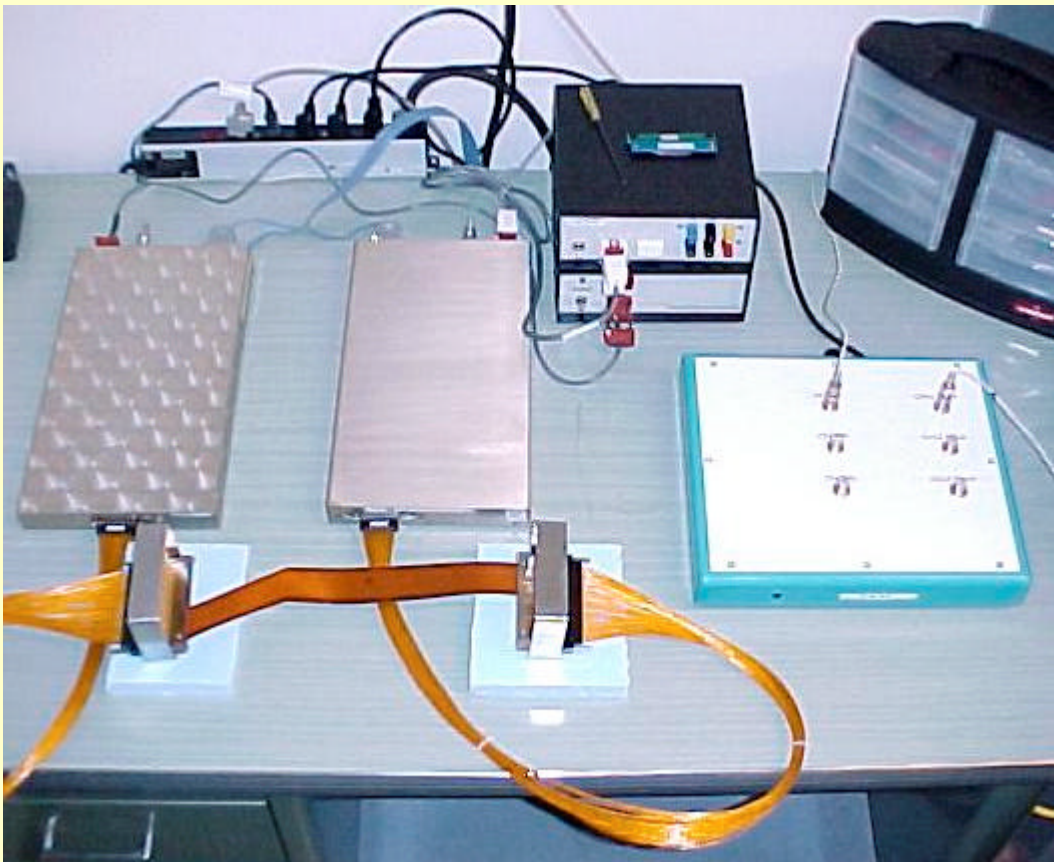
- **vacuum cables**
 - cross talk
 - precision resistance
 - ground contact resistance
 - impedance
- **pigtail cables**
 - cross talk *calibration cables*
 - continuity and cross wiring

- **before assembly welds**
continuity
- **cold tests**
continuity
cross talk
- **final electrical tests**
precision resistance
cross talk

Cross talk test apparatus



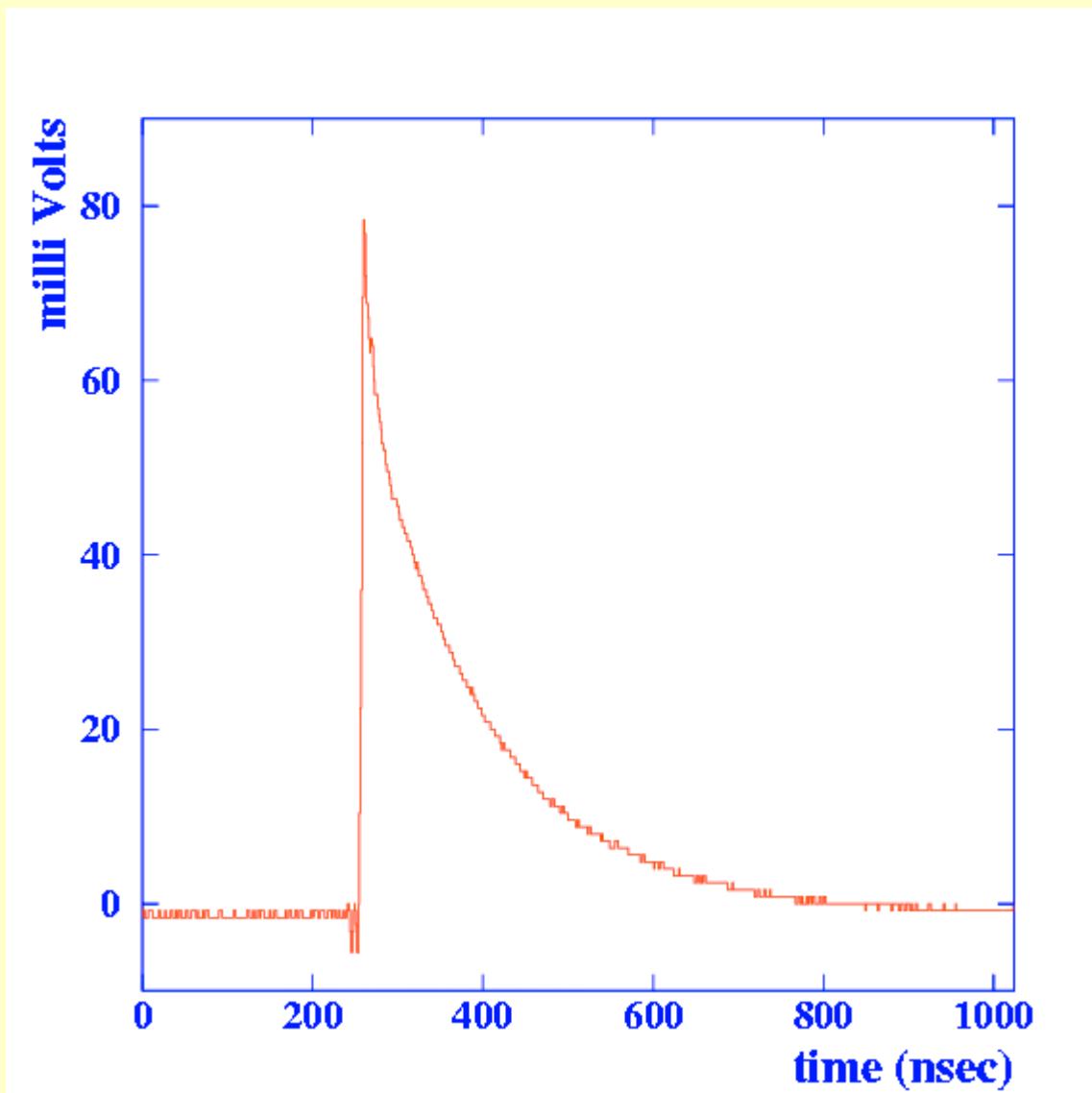
fanout and scanner for cross talk measurements



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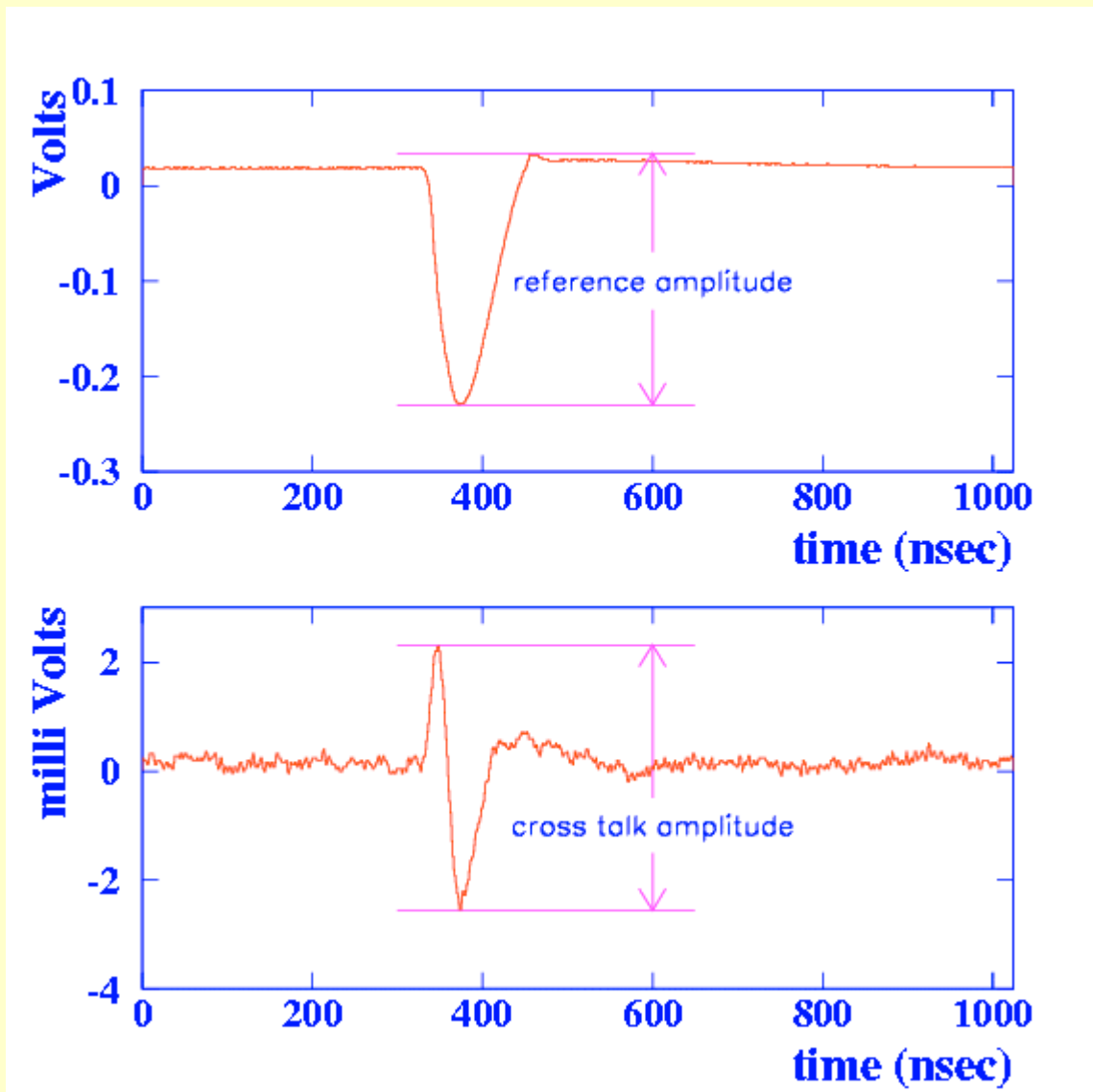
pulser signal injected into cables for cross talk tests



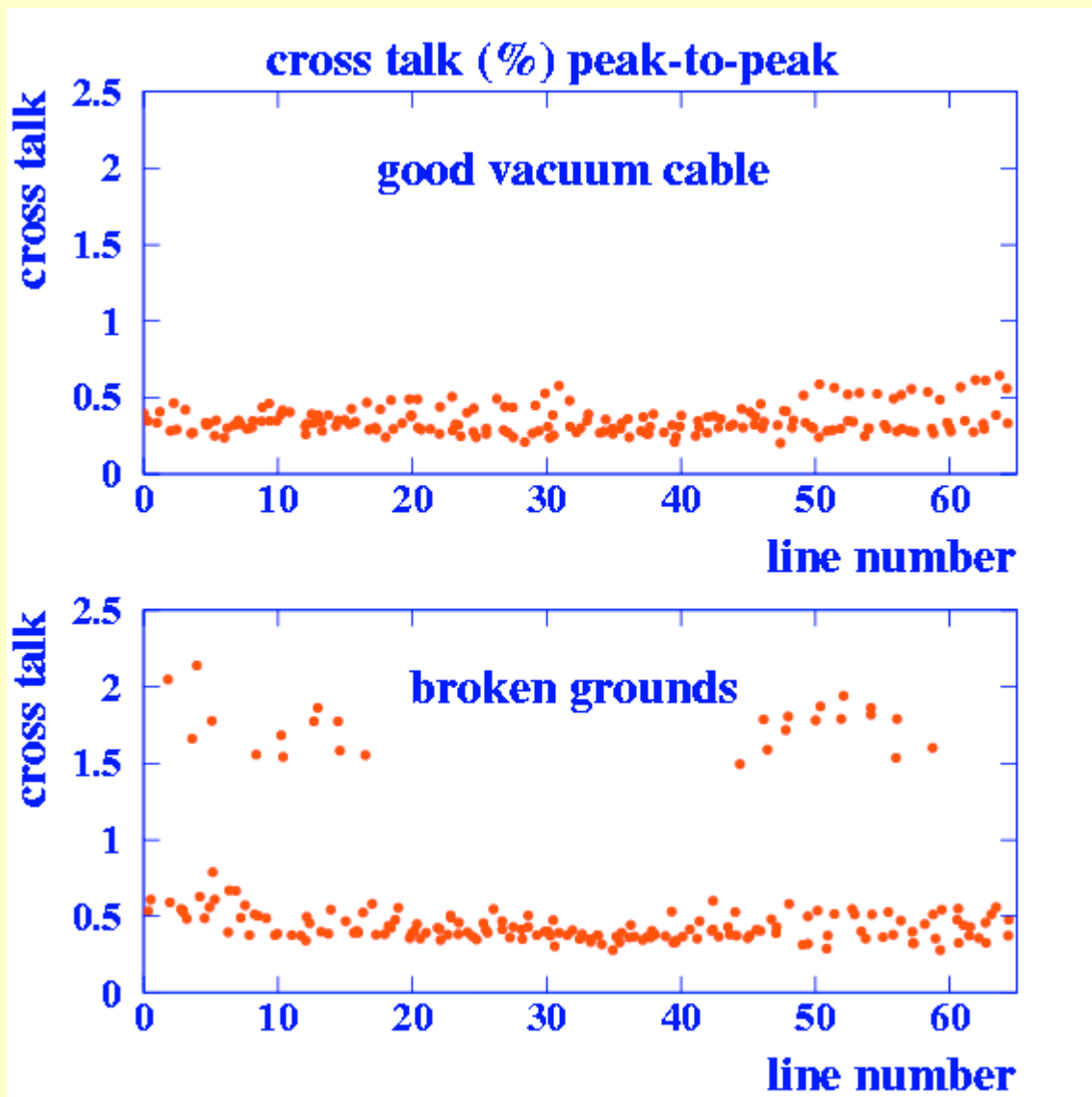
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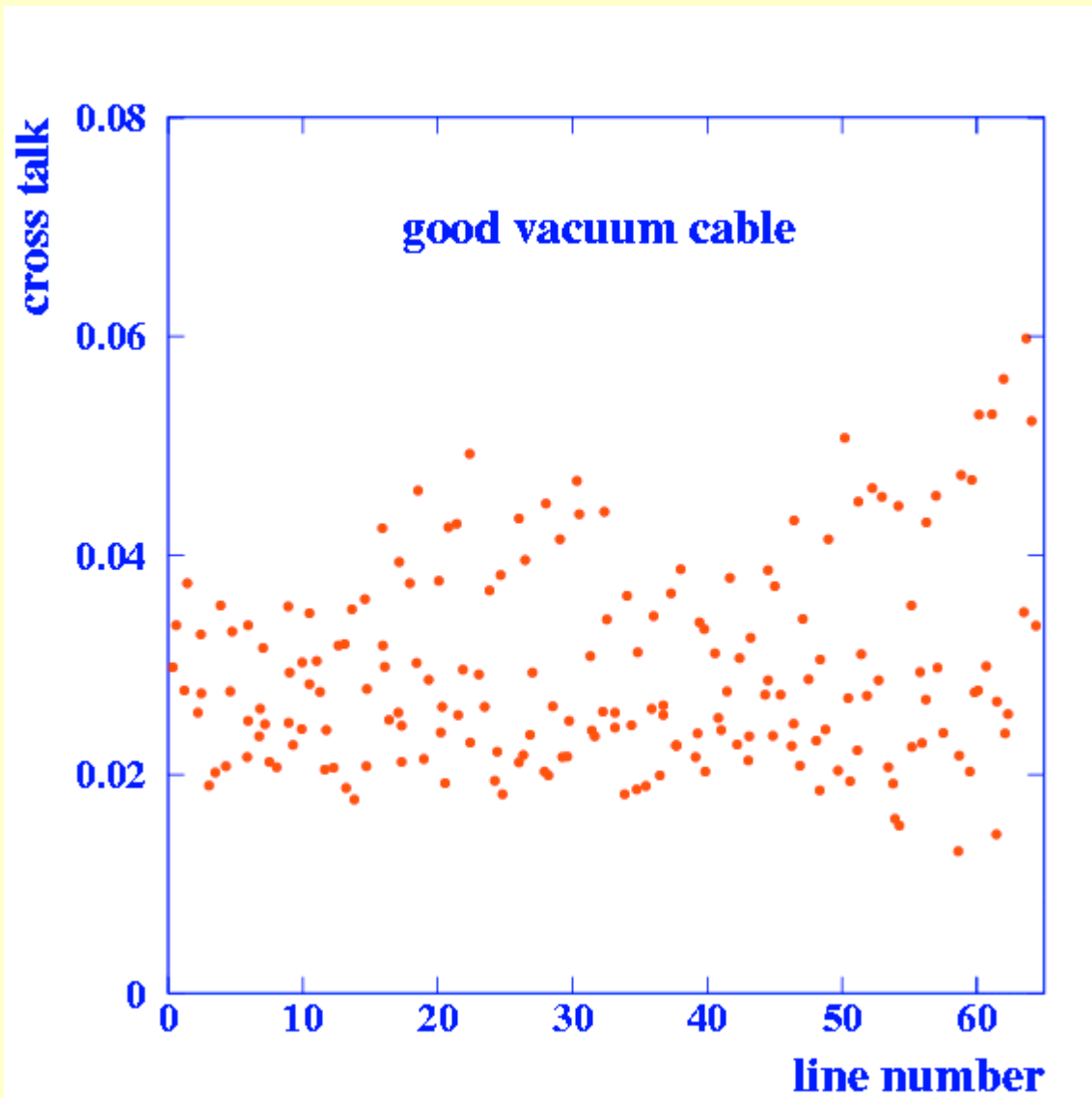
peak-to-peak cross talk measured on cable with broken ground traces



broken ground traces easily identified by enhanced cross talk

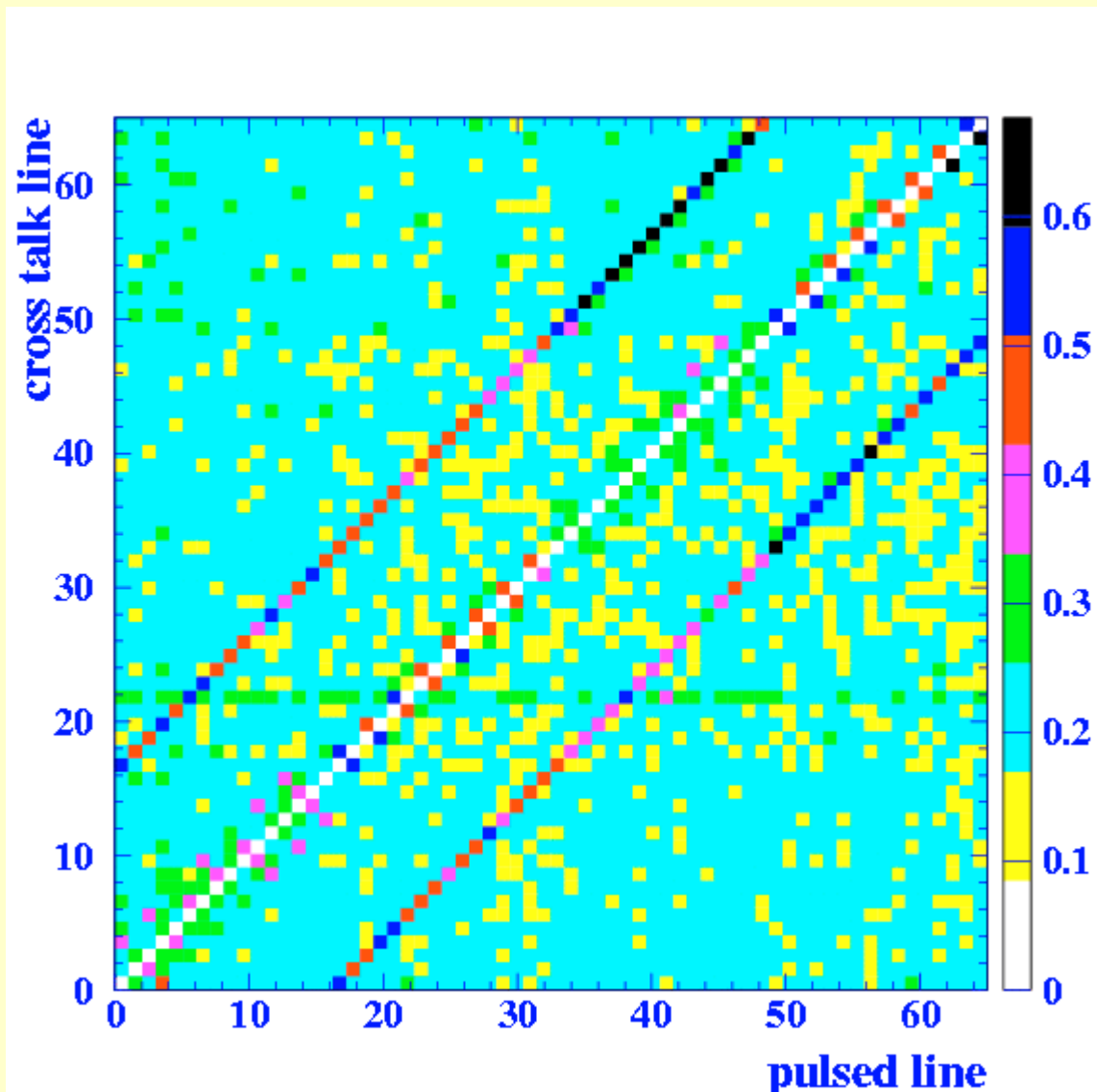


integrated cross talk (%) at the peak

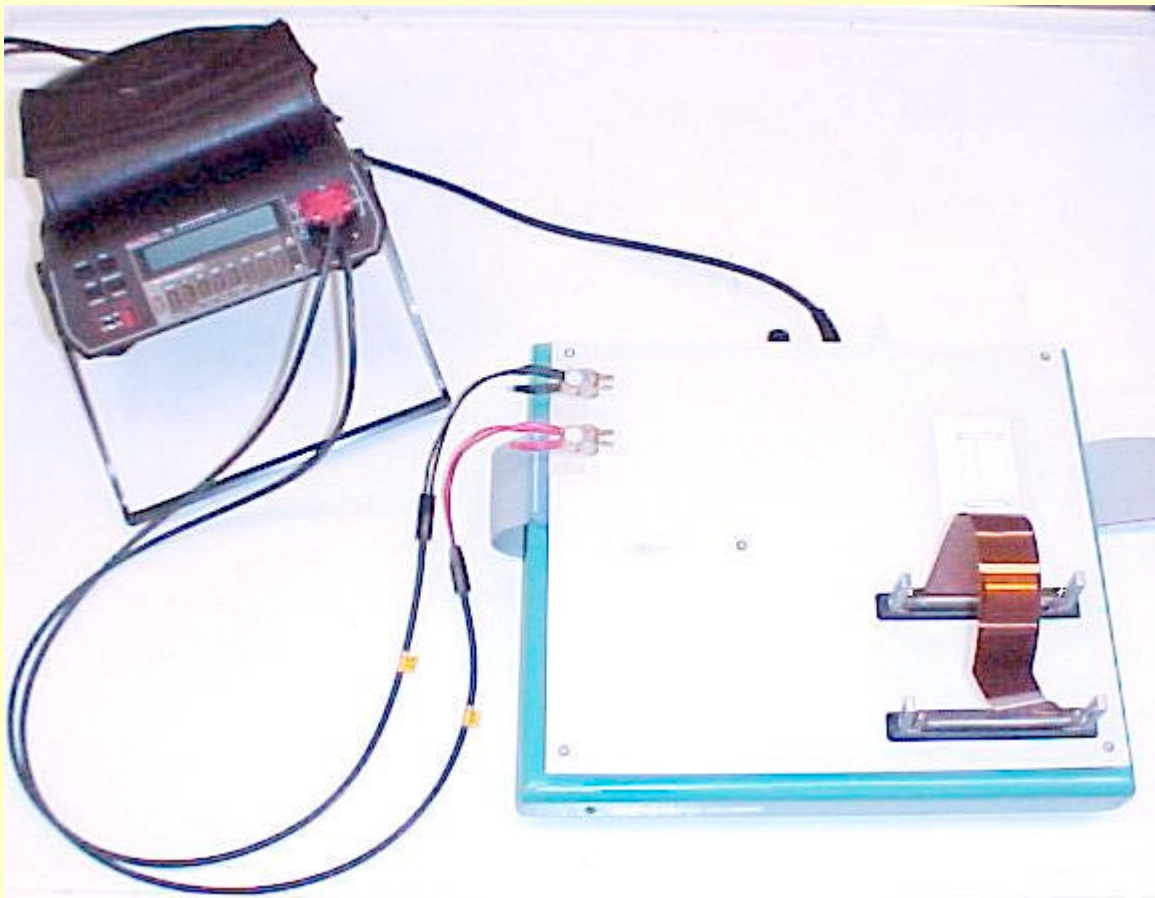


pigtail cross talk (%) peak-to-peak

measure full 64 x 64 matrix
 μ D nearest neighbors are evident

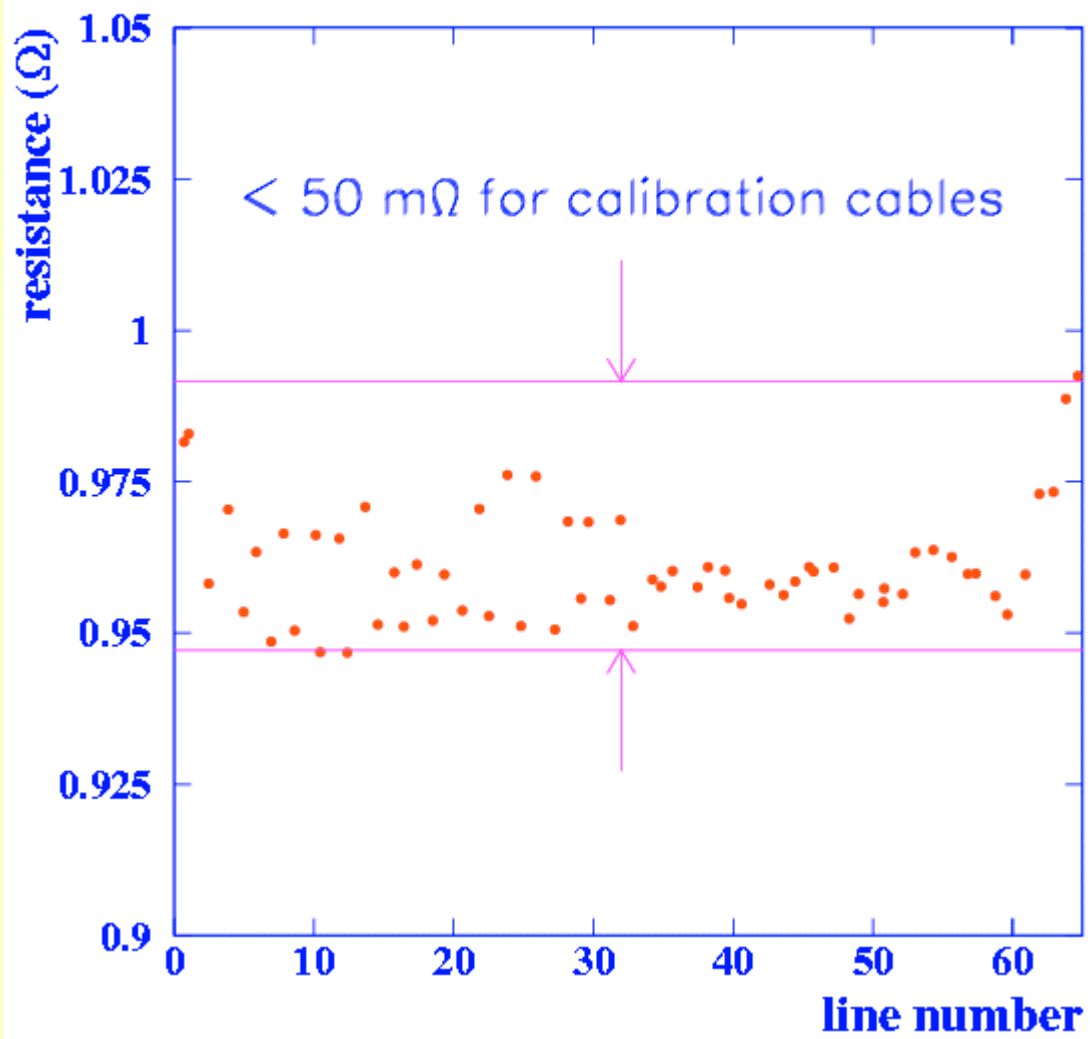


precision resistance measurements
~10 cables per hour

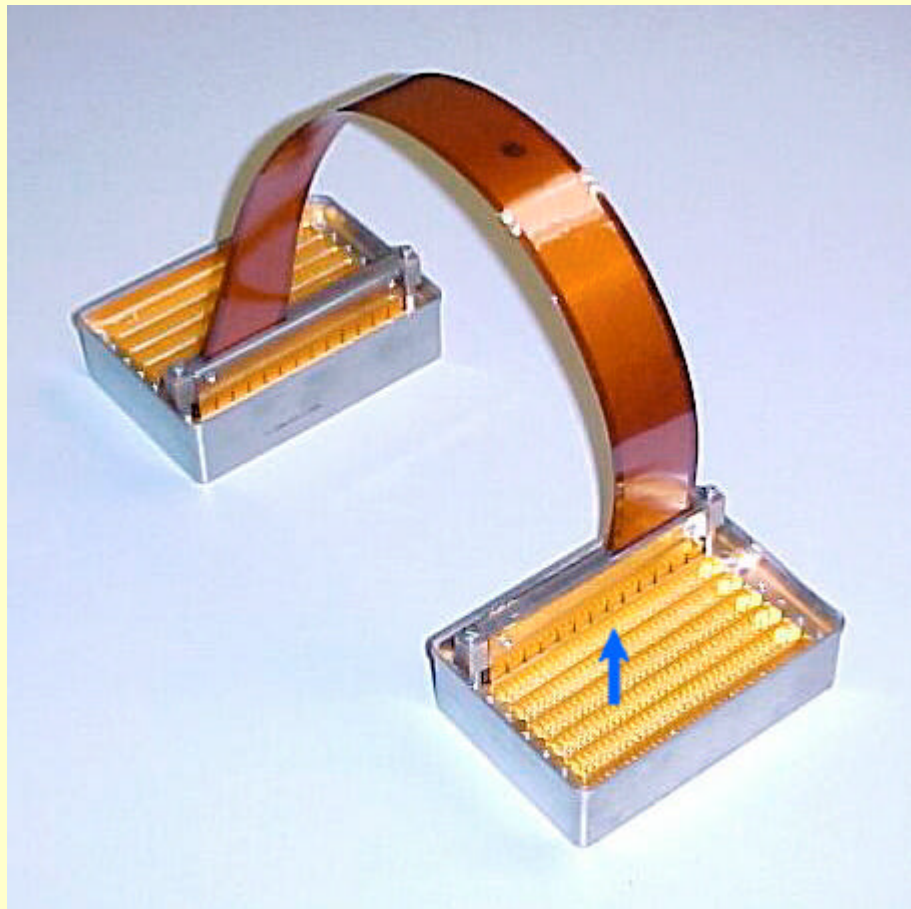


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ground contact resistance for vacuum cables

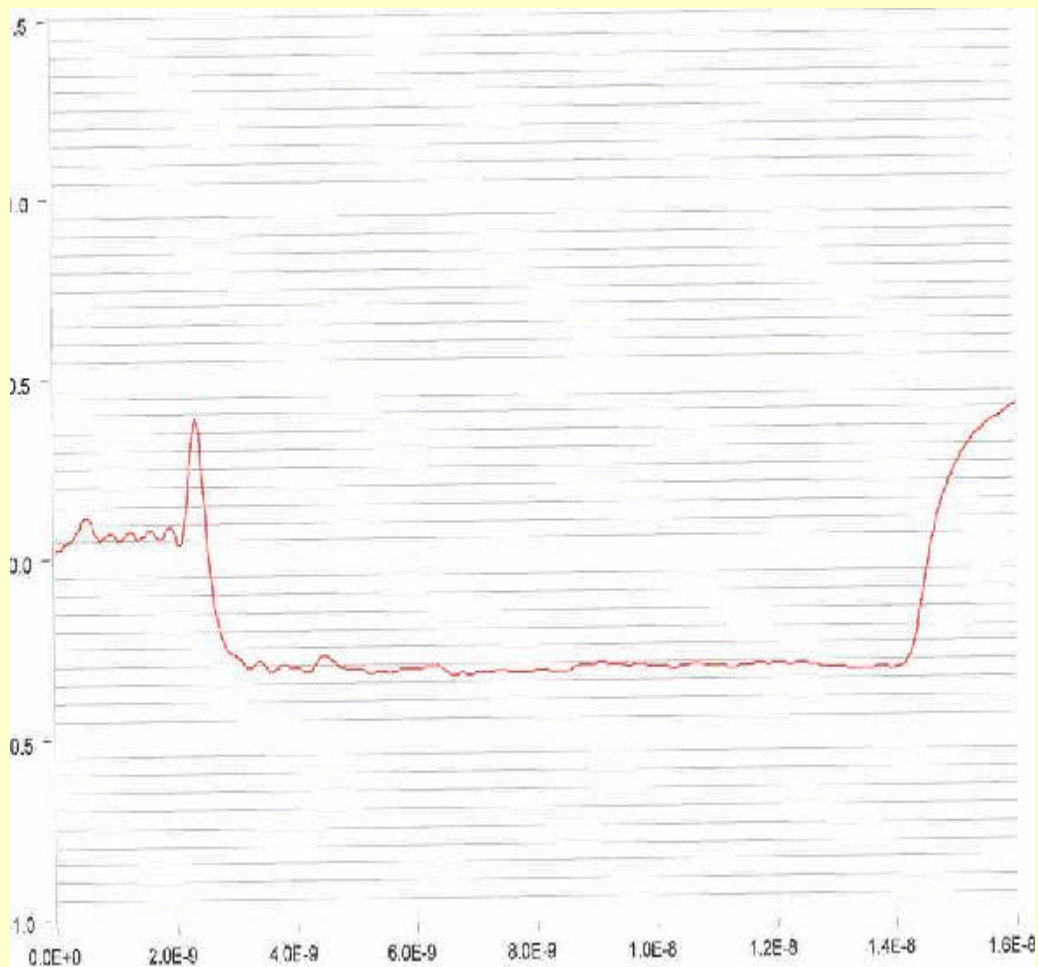


test apparatus complete in November

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impedance measurements for vacuum cables

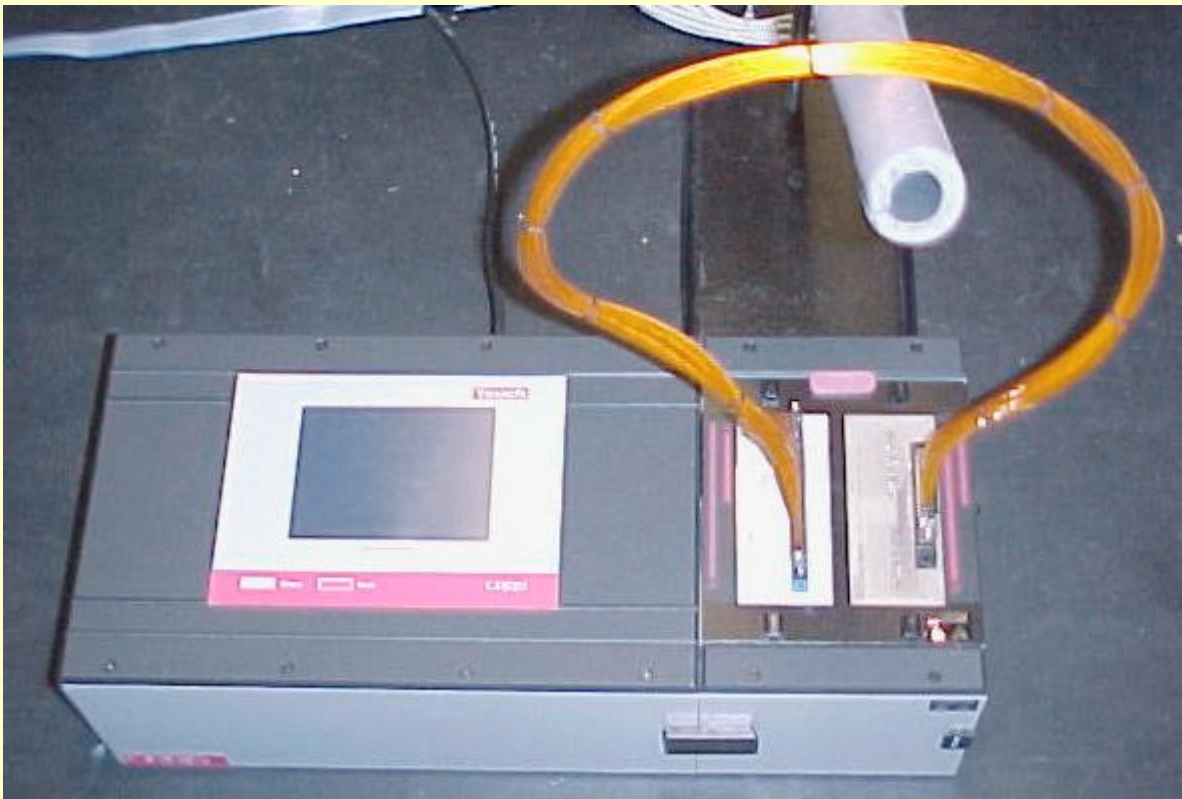


test apparatus complete in December

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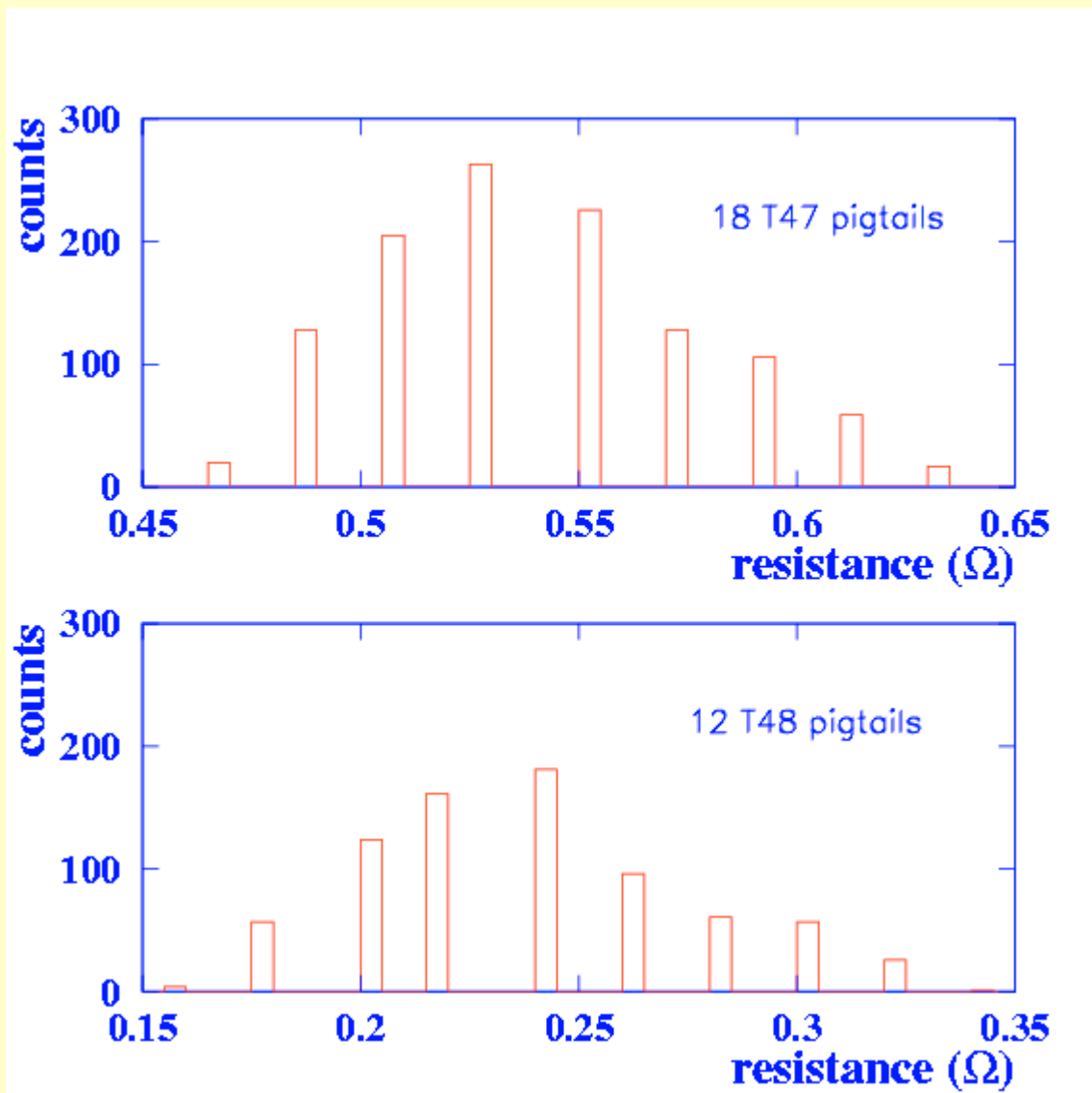
**signal continuity and cross wiring
of pigtails checked with cirris cable tester**



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resistance histograms of T47 and T48 pigtails measured with cirris cable tester

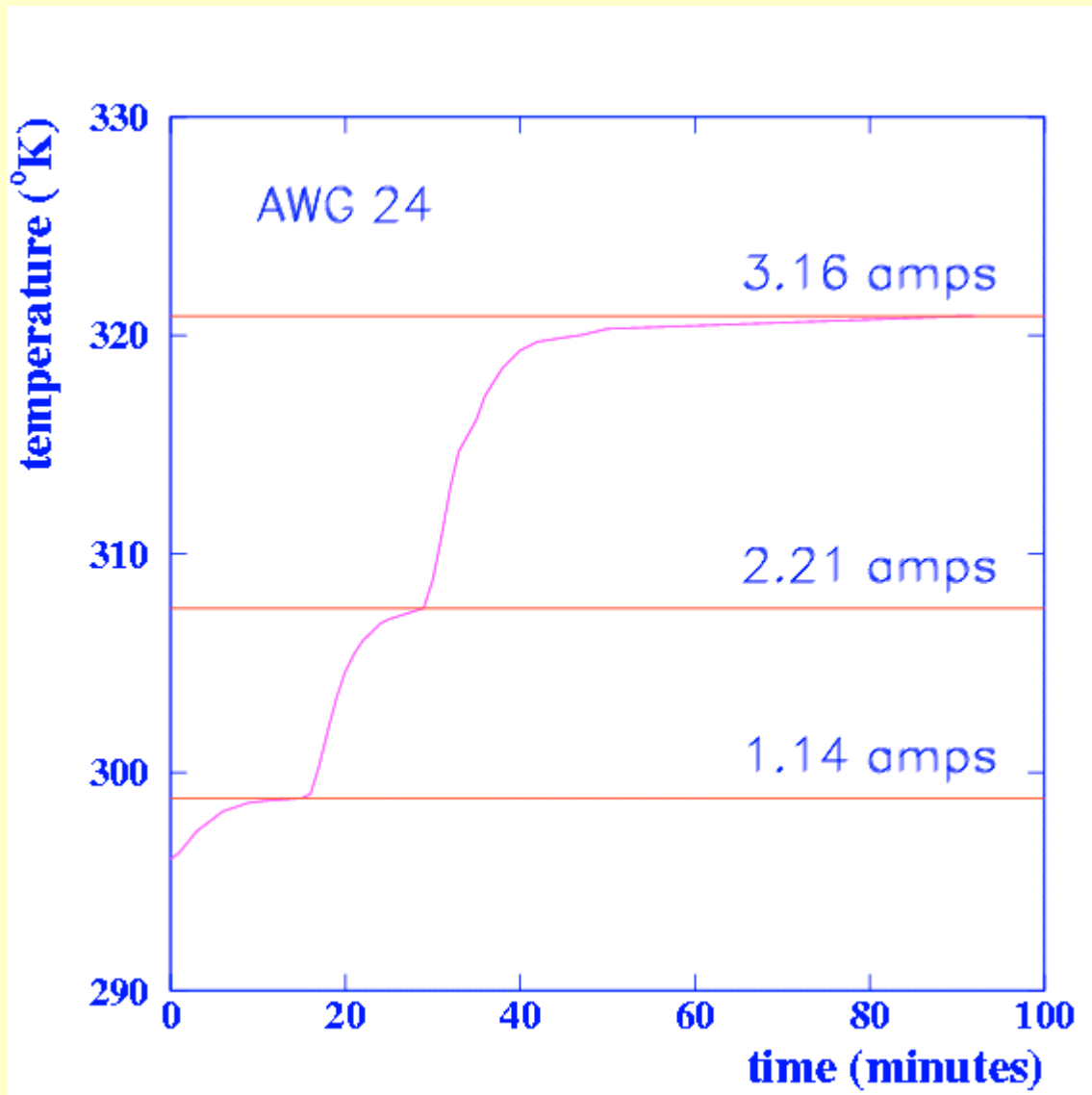


HEC low voltage vacuum cable tests

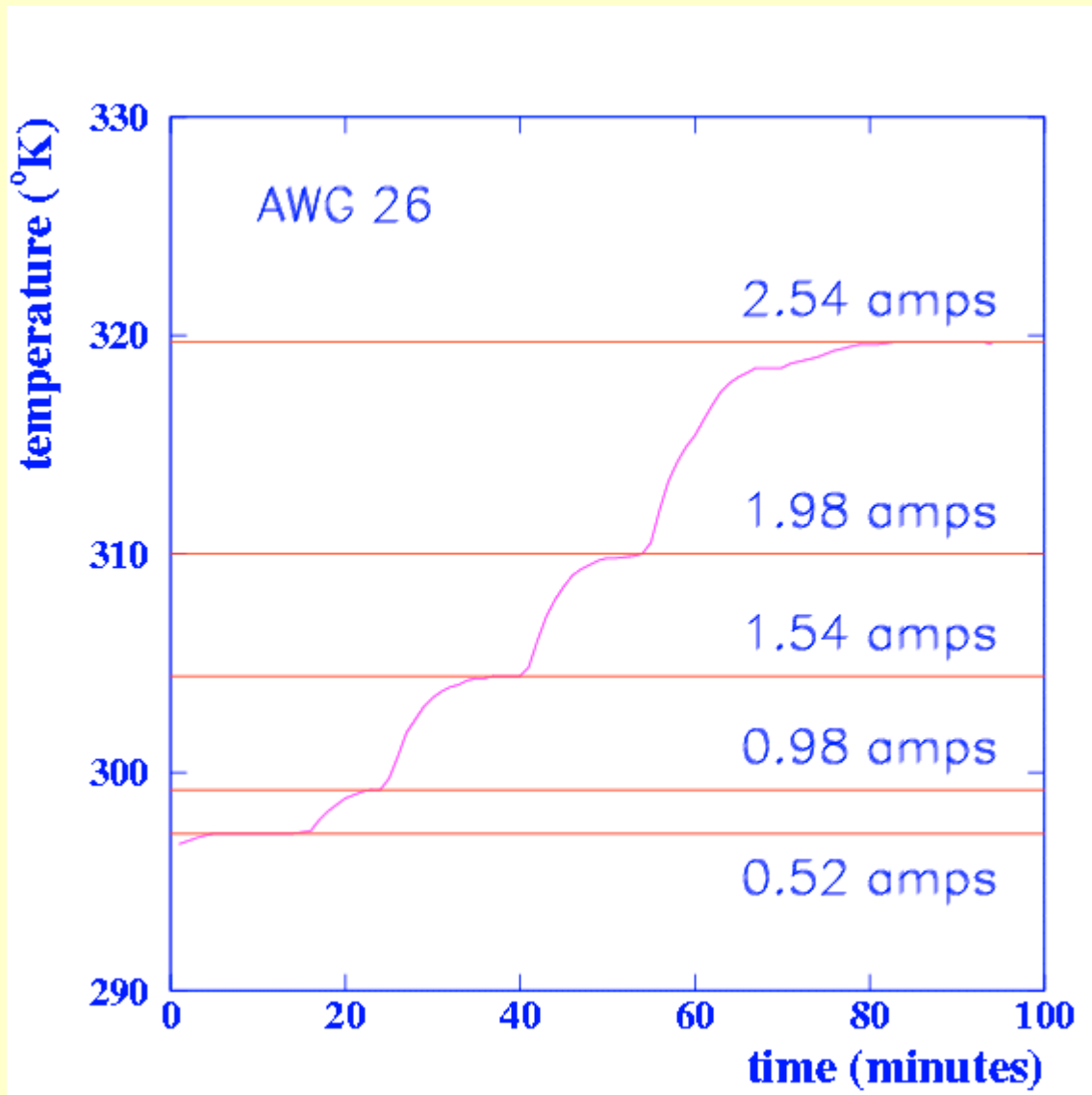
- wire temperature vs current in feedthrough under vacuum
- induced noise on signal cables from hypothetical noisy power supply

AWG 24

nominal current 900 mA

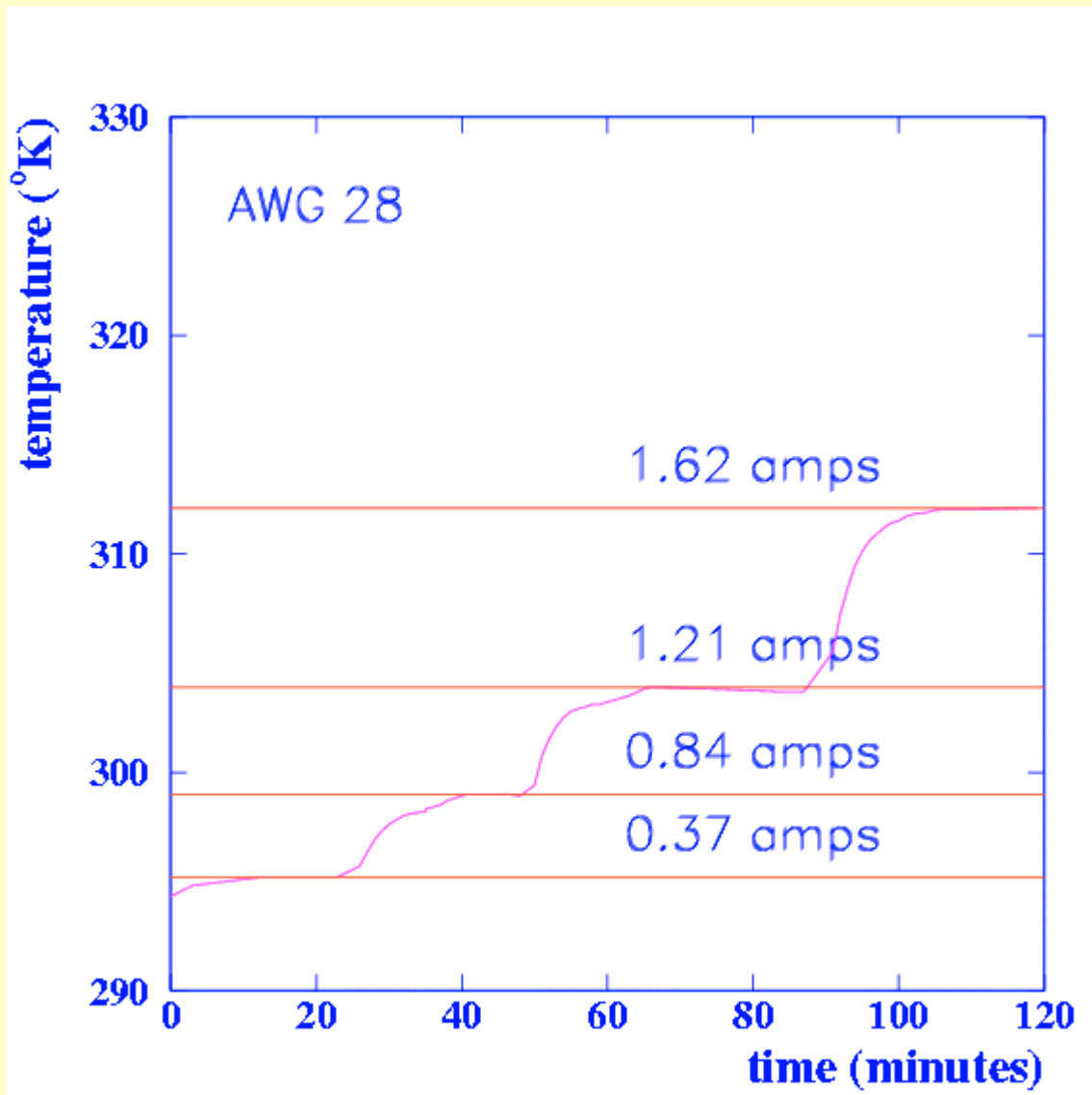


AWG 26
nominal current 550 mA



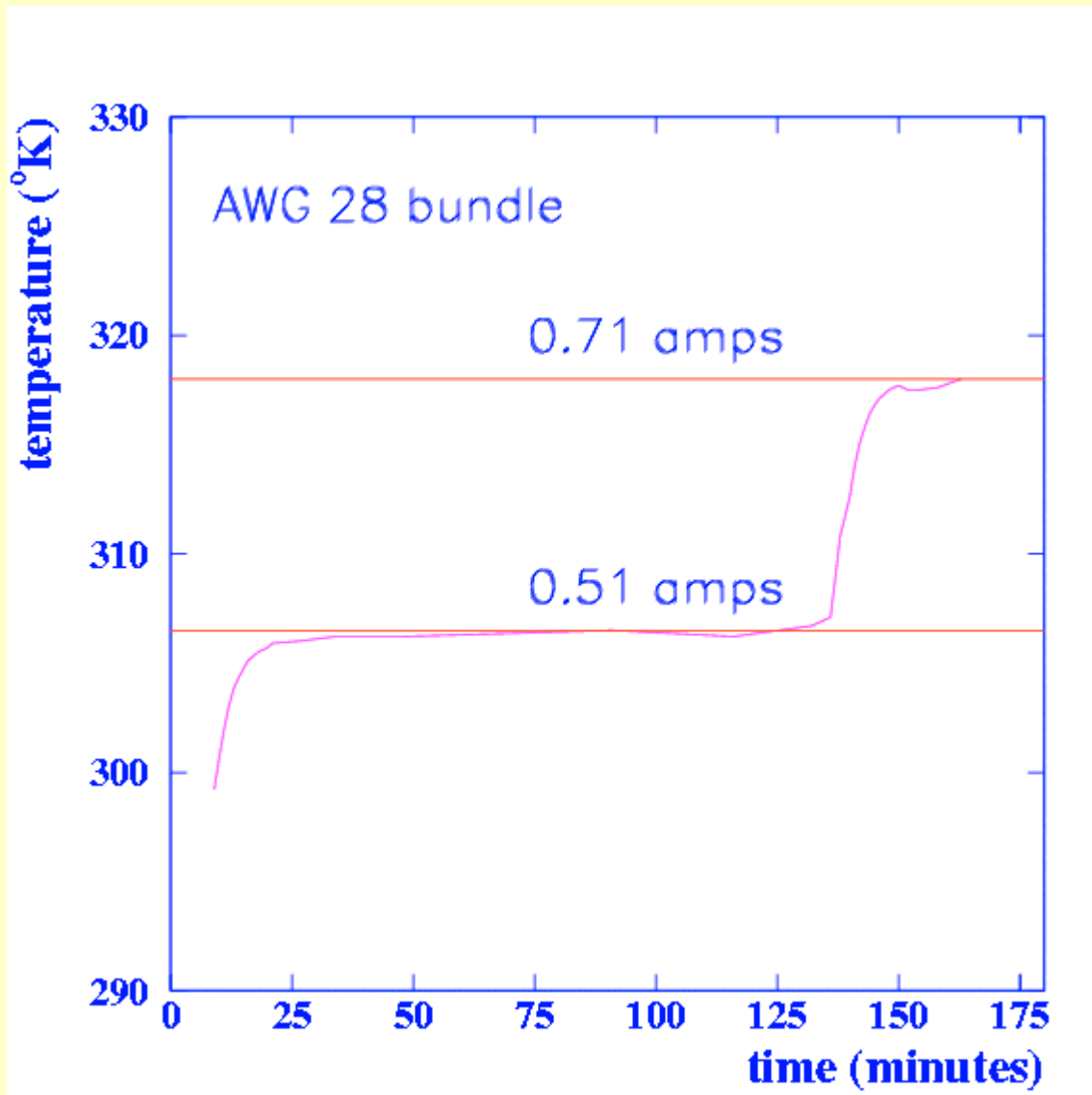
AWG 28

nominal current 400 mA

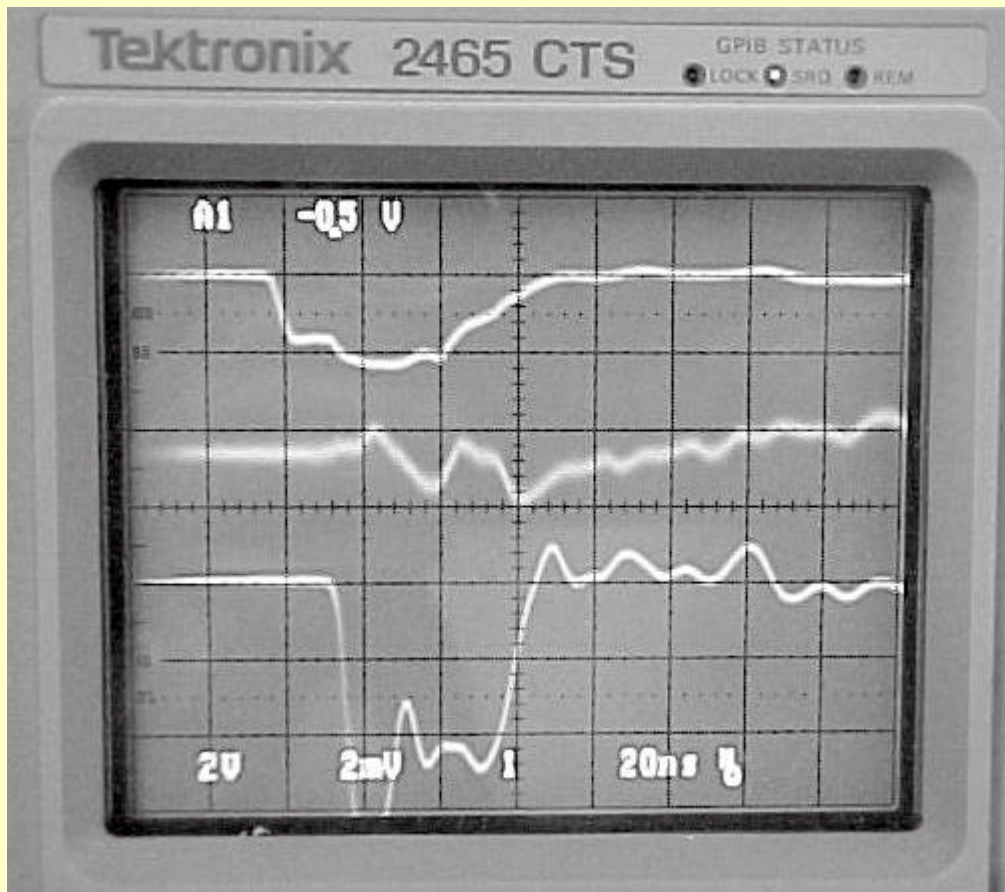


AWG 28

28 current carrying wires bundled together



**induced noise from
signal on HEC low voltage cable**



top and bottom traces:

pulser input to LV cable

middle trace:

induced noise on signal cable

- Ripple on the HEC low voltage power cables induce noise on neighboring signal cables at the $\sim 0.1\%$ level.
- The ripple on the HEC low voltage power cables *might* be ~ 500 mV, leading to a signal noise amplitude of $\sim 500\mu\text{V}$.
- **Is this tolerable for the EM calibration lines???**